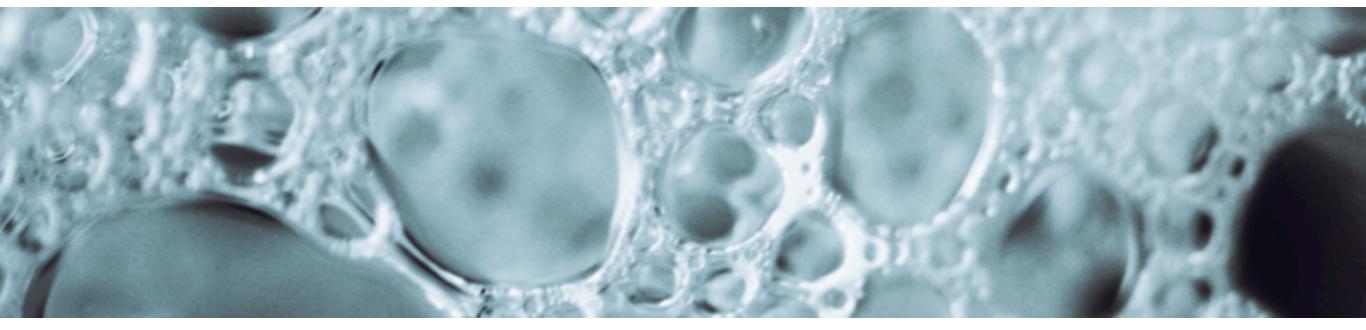
ANTIFOAMING AGENTS FOR ADVERSE MEDIA WITH SURFACTANTS (HIGH ACIDITY OR HIGH ALKALINITY): EMULTROL DFM DV-1, EMULTROL DFM DV-1 S and EMULTROL DFM DV-30



The results of two studies carried out at Concentrol laboratories are presented below. In the first, we will see the performance of EMULTROL DFM DV-1 S compared to a reference antifoaming agent on the market, using a dishwasher detergent as a medium. In the second one, the antifoaming effectiveness over time of EMULTROL DFM DV-30, EMULTROL DFM DV-1 and the competitor's antifoaming agent is compared.

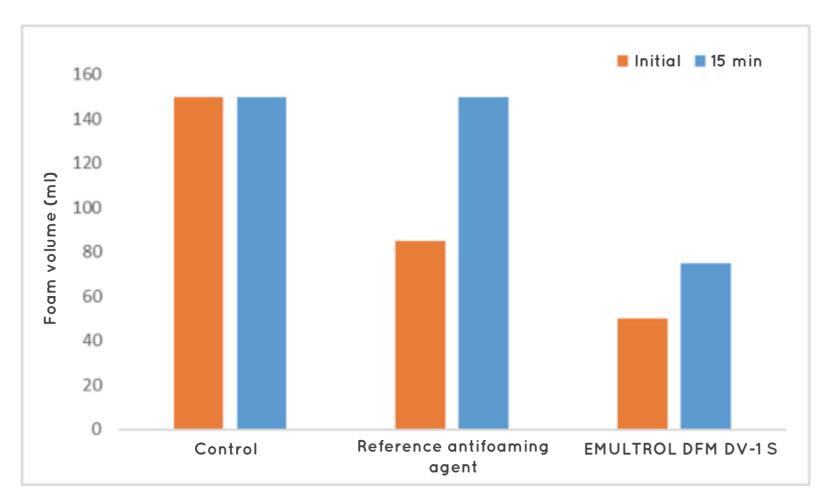


Both **Concentrol** products are highperformance solutions for adverse media with surfactants (high acidity or high alkalinity), such as detergents and fabric softeners.



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Study 1



Comparative antifoaming test between Emultrol DFM DV-1 S and a market reference antifoaming agent in dishwasher detergent medium

This graph shows the volume of foam formed in the macrofoaming test in a dishwasher detergent medium with each of the different antifoaming agents used in this study.

The antifoaming agent **EMULTROL DFM DV-1S** is recommended not only because it shows a better immediate antifoaming effect compared to the market reference antifoam, but also for its **greater stability over time in a medium with an alkaline pH such as dishwasher detergent**.



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Study 2

Comparative study of antifoaming agents for fabric softener with Emultrol DFM DV-30, Emultrol DFM DV-1 and a product from the competition

Product	Composition	Dry extract (%)	Rotational viscosity at 50 rpm (cps)
Common antifoaming agent on the market	Aqueous silicone emulsion	30	1800
EMULTROL DMF DV-30	Aqueous silicone emulsion	30	3500
EMULTROL DMF DV-1	Aqueous silicone emulsion	17	600

800 700 600 Foam volume (ml) 500 400 Control 300 EMULTROL DFM DV-1 200 Reference antifoaming agent 100 EMULTROL DFM DV-30 0 100 200 400 500 0 300 600 700 800 900 Time (s)

The volume of foam formed over time is compared with antifoaming agents based on silicone emulsions with different concentration of solids, in a softener base.

The antifoaming agent EMULTROL DFM DV-30 is shown to be the most effective, compared to the antifoam from the competition, which contains a similar amount of solids. On the other hand, EMULTROL DFM DV-1 proves to be the most efficient antifoaming agent due to its optimal effectiveness/solids ratio.

